

# BMW Individual Manufaktur.

## Special Paintwork Collection Guide.



BMW Individual

[www.BMW.com](http://www.BMW.com)



Sheer  
Driving Pleasure

# BMW Individual Manufaktur.

## Introduction I.

This collection guide gives a brief overview of BMW Special Request colours and thus shows the variety of possibilities to personalize the customers' BMW automobile.

These colour samples and images are meant to give you a first impression of paints and materials. Experience has shown, however, that printed or online versions of paintworks **cannot always faithfully reproduce the appearance of the originals.**

Please note that not all colours are available on all models. **Please refer to the National Sales Office for details.**

# BMW Individual Manufaktur.

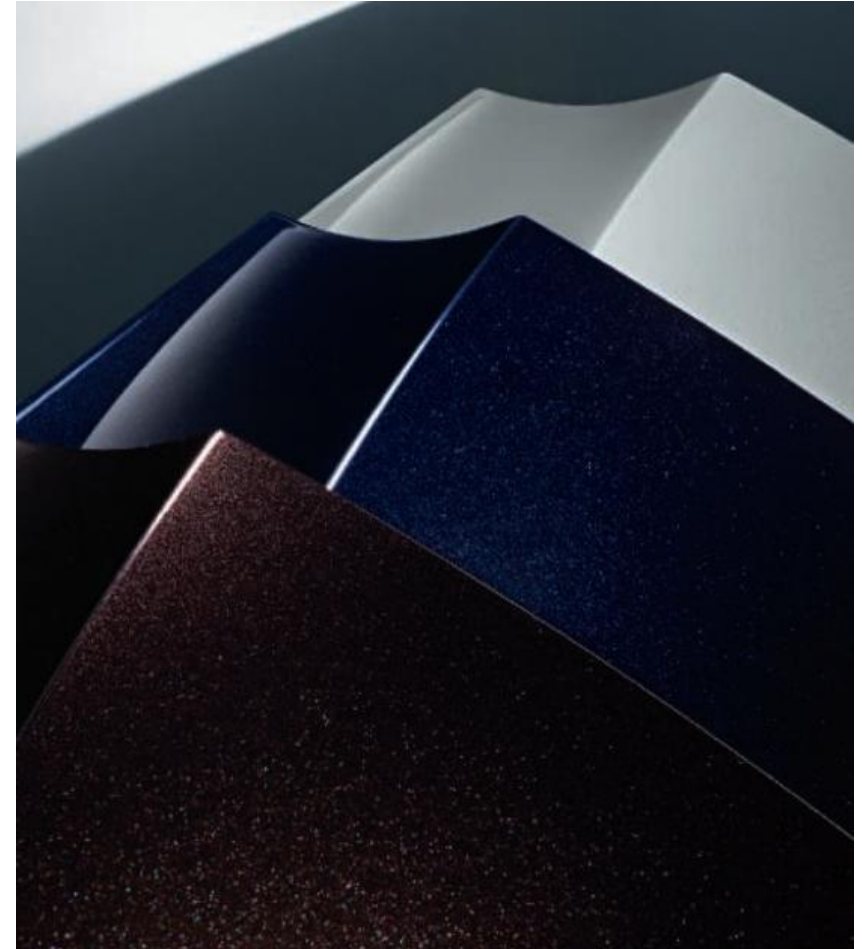
## Introduction II.

BMW Special Request exterior paintworks are as multilayered as a diamond. The rich interplay of colours creates a sublime shimmering effect and a fascinating luminous intensity. One surface brings three-dimensional depth of colour, millions of pigments and countless luminous facets.

A variety of finishes are available including non-metallic, metallic, or pearl which uses a mixture of synthetic mica flakes to produce scintillating effects.

Even more striking is the matt finish of the Frozen paintwork which has a unique shimmer, making the contours of a BMW even more exciting and underlining the sculptural character of the vehicle.

Customers can select from a wide variety of exclusive premium colours or choose to specify their own unique shade.



# BMW Individual Manufaktur.

## Paint Type Guide.

### **Non-metallic**

This is the base paint used for all other types and does not contain any metallic flakes.

### **Metallic**

Uses very small flakes of aluminium to give the car an obvious shine when they reflect the light. The colour does not change when looked at from a different angle. These flakes are relatively uniform in size and are evenly mixed with the base paint.

### **Pearl (Titaniumoxyd and Xyrallic)**

Uses small flakes of mica, a synthetic material that resembles the sheen of a natural pearl. These particles do not reflect light and instead act like small prisms by letting light pass through them and refracting it evenly throughout the surface. As such the colour appears to change depending on the angle. The mica particles are uniform in size and are mixed with the base paint.

### **Frozen**

First introduced by BMW in 2009, Frozen paintworks use silicates in a clear-coat finish as a matting agent to achieve the velvety-matt surface effect. Because of the unique nature of these finishes and the complex production process, they are produced in limited quantities and require particular maintenance and cleaning, but represent a stunning and unique paint effect.

# BMW Individual Manufaktur.

## Ordering Overview.

BMW paintworks are divided into two types:

**SABI**

SABI paintworks are available to order within the configurator and can be selected just like normal production paint finishes. Pricing is displayed there.

**490**

Special request paintworks use the generic code 490. The specific colour code is then supposed to be filled into IVS. These exclusive paintworks require confirmation and pricing directly from the NSC.

# BMW Individual Manufaktur.

## Aegean Blue.



Colour	Aegean Blue
Type	Metallic
Code	336
Remark	-



# BMW Individual Manufaktur. Amazonite Silver.



<b>Colour</b>	<b>Amazonite Silver</b>
<b>Type</b>	<b>Metallic</b>
<b>Code</b>	<b>X07</b>
<b>Remark</b>	<b>-</b>



# BMW Individual Manufaktur.

## Amethyst.



Colour	Amethyst
Type	Metallic
Code	W68
Remark	-





# BMW Individual Manufaktur.

## Arctic.



Colour	Arctic
Type	Metallic
Code	A34
Remark	-



# BMW Individual Manufaktur. Atacama Yellow.



Colour	Atacama Yellow
Type	Non-metallic
Code	B21
Remark	-



# BMW Individual Manufaktur.

## Atlantis.



Colour	Atlantis
Type	Metallic
Code	399
Remark	-



# BMW Individual Manufaktur. Aventurine Silver.



Colour	Aventurine Silver
Type	Metallic
Code	S58
Remark	-



# BMW Individual Manufaktur.

## Avus Blue.



<b>Colour</b>	<b>Avus Blue</b>
Type	Metallic
Code	276
Remark	-



# BMW Individual Manufaktur. Azurite Black.



<b>Colour</b>	<b>Azurite Black</b>
Type	Metallic
Code	S34
Remark	-



# BMW Individual Manufaktur. Barbera Red.



Colour	Barbera Red
Type	Metallic
Code	A39
Remark	-



# BMW Individual Manufaktur. Black Blue.



Colour	Black Blue
Type	Non-metallic
Code	W32
Remark	-





# BMW Individual Manufaktur.

## Blue Onyx.



<b>Colour</b>	<b>Blue Onyx</b>
Type	Metallic
Code	S11
Remark	-



# BMW Individual Manufaktur. Boston Green.



Colour	Boston Green
Type	Metallic
Code	275
Remark	-



# BMW Individual Manufaktur. Brewster Green.



<b>Colour</b>	<b>Brewster Green</b>
Type	Non-metallic
Code	T42
Remark	-



# BMW Individual Manufaktur. Brilliant White.



<b>Colour</b>	<b>Brilliant White</b>
Type	Multilayered
Code	U21
Remark	-



# BMW Individual Manufaktur. Byzanz.



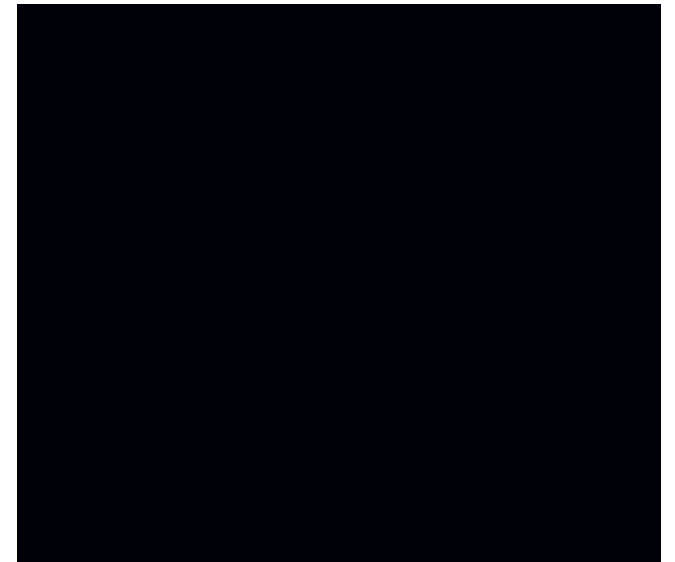
Colour	Byzanz
Type	Metallic
Code	355
Remark	-



# BMW Individual Manufaktur. Carbon Black.



Colour	Carbon Black
Type	Metallic
Code	416
Remark	-



# BMW Individual Manufaktur. Champagne Quartz.



Colour	Champagne Quartz
Type	Pearl
Code	X08
Remark	-

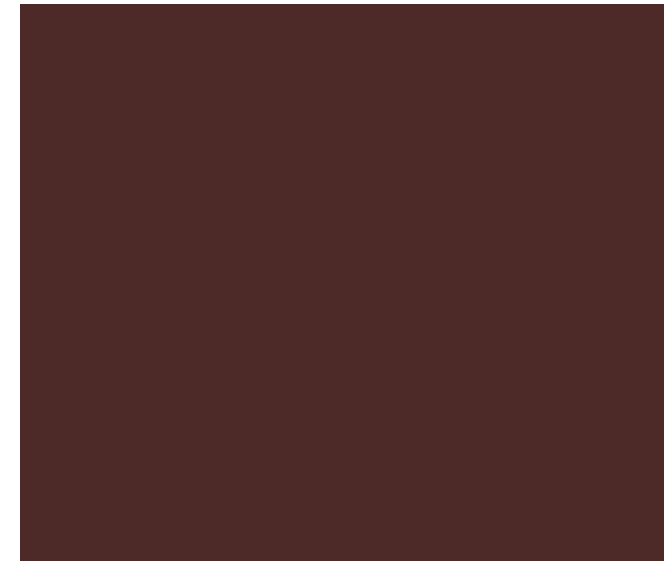


# BMW Individual Manufaktur.

## Chestnut Brown.



Colour	Chestnut Brown
Type	Metallic
Code	W90
Remark	-





# BMW Individual Manufaktur. Chiaretto Red.



Colour	Chiaretto Red
Type	Metallic
Code	894
Remark	-



# BMW Individual Manufaktur. Citrine Black.



Colour	Citrine Black
Type	Pearl
Code	X02
Remark	-



# BMW Individual Manufaktur. Cognac.



Colour	Cognac
Type	Metallic
Code	W98
Remark	-



# BMW Individual Manufaktur. Cosmos Black.



Colour	Cosmos Black
Type	Metallic
Code	303
Remark	-

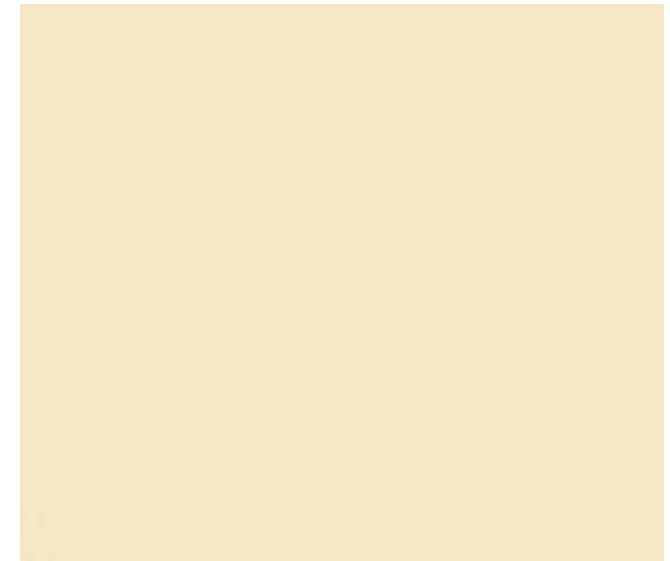


# BMW Individual Manufaktur.

## Cream White.



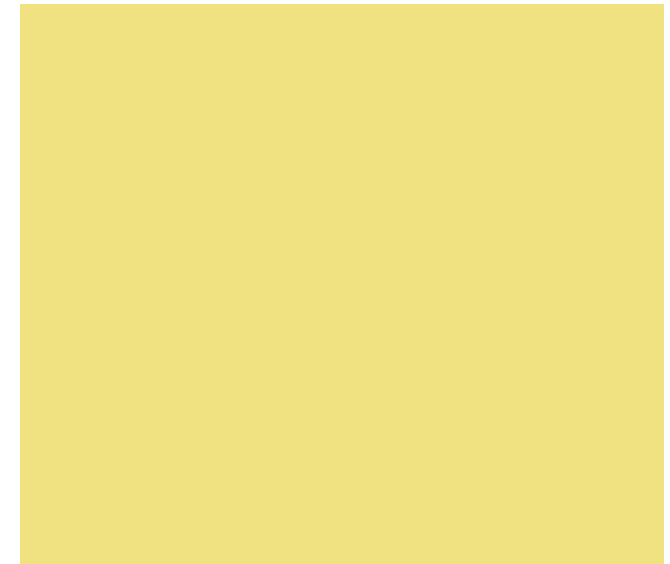
Colour	Cream White
Type	Non-metallic
Code	W43
Remark	-



# BMW Individual Manufaktur. Dakar Yellow II.



Colour	Dakar Yellow II
Type	Non-metallic
Code	337
Remark	-



# BMW Individual Manufaktur. Diamond.



Colour	Diamond
Type	Metallic
Code	A10
Remark	-



# BMW Individual Manufaktur. Enzian Blue.



Colour	Enzian Blue
Type	Non-metallic
Code	W37
Remark	-





# BMW Individual Manufaktur.

## Estoril Blue II.



Colour	Estoril Blue II
Type	Metallic
Code	B45
Remark	-



# BMW Individual Manufaktur. Ferrari Red.



Colour	Ferrari Red
Type	Non-metallic
Code	U90
Remark	-



# BMW Individual Manufaktur.

## Fire Orange.



Colour	Fire Orange
Type	Non-metallic
Code	U94
Remark	-



# BMW Individual Manufaktur. Fire Red II.



Colour	Fire Red II
Type	Non-metallic
Code	375
Remark	-



# BMW Individual Manufaktur. Goodwood Green.



Colour	Goodwood Green
Type	Metallic
Code	W67
Remark	-



# BMW Individual Manufaktur. Grey Black.



Colour	Grey Black
Type	Non-metallic
Code	P60
Remark	-



# BMW Individual Manufaktur. Highland Green.



Colour	Highland Green
Type	Metallic
Code	A11
Remark	-



# BMW Individual Manufaktur. Imola Red II.



<b>Colour</b>	<b>Imola Red II</b>
Type	Non-metallic
Code	405
Remark	-





# BMW Individual Manufaktur. Indianapolis Red.



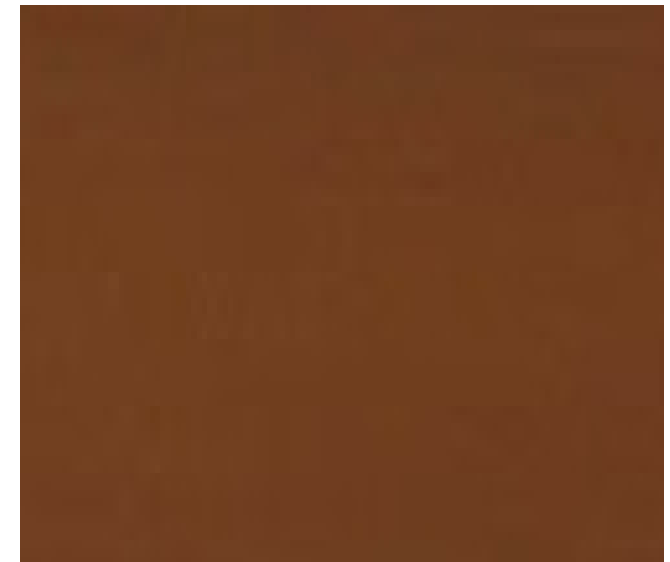
Colour	Indianapolis Red
Type	Metallic
Code	A31
Remark	-



# BMW Individual Manufaktur. Ipanema Brown.



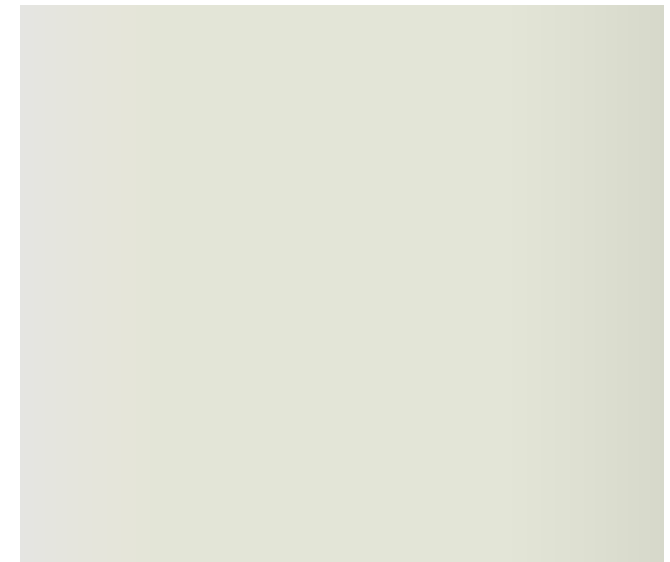
Colour	Ipanema Brown
Type	Metallic
Code	W86
Remark	-



# BMW Individual Manufaktur. Ivory II.



Colour	Ivory II
Type	Non-metallic
Code	382
Remark	-



# BMW Individual Manufaktur. Japan Red.



Colour	Japan Red
Type	Non-metallic
Code	438
Remark	-



# BMW Individual Manufaktur. Java Green.



Colour	Java Green
Type	Metallic
Code	W14
Remark	-



# BMW Individual Manufaktur. Jubilee Silver.



Colour	Jubilee Silver
Type	Metallic
Code	R37
Remark	-



# BMW Individual Manufaktur. Kingfisher.



Colour	Kingfisher
Type	Metallic
Code	P15
Remark	-



# BMW Individual Manufaktur. Laguna Seca Blue.



Colour	Laguna Seca Blue
Type	Metallic
Code	448
Remark	-





# BMW Individual Manufaktur.

## Lava Grey.



Colour	Lava Grey
Type	Metallic
Code	P08
Remark	-



# BMW Individual Manufaktur.

## Le Mans Blue.



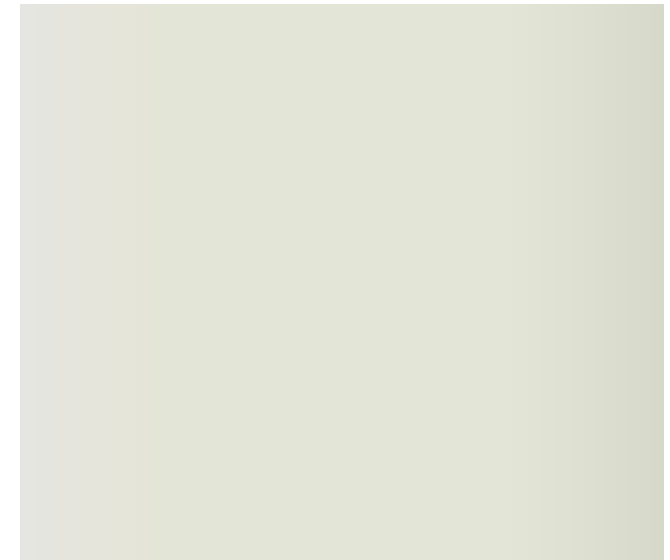
Colour	Le Mans Blue
Type	Metallic
Code	381
Remark	-



# BMW Individual Manufaktur. Light Ivory II.



Colour	Light Ivory II
Type	Non-metallic
Code	389
Remark	-



# BMW Individual Manufaktur. Light Red.



Colour	Light Red
Type	Non-metallic
Code	314
Remark	-



# BMW Individual Manufaktur. Light Yellow.



Colour	Light Yellow
Type	Metallic
Code	376
Remark	-



# BMW Individual Manufaktur. Lime Yellow.



Colour	Lime Yellow
Type	Metallic
Code	W94
Remark	-



# BMW Individual Manufaktur.

## Lipstick.



Colour	Lipstick
Type	Non-metallic
Code	W88
Remark	-

